



DECLARATION OF PERFORMANCE

Acc Regulation (EU) No. 305/2011



DoP No: ELGA7450EN
Rev: 3

Sida 1 av 2

1. Unique identification code of the product-type:

Cromarod 385 EN ISO 3581-A E 20 25 5 Cu N L R 12

2. Type, batch or serial number or any other element allowing identification of the construction product as required under Article 11(4):

Covered electrode, with item no starting with: 7450

3. Intended use or uses of the construction product, in accordance with the applicable harmonized technical specification, as foreseen by the manufacturer:

Filler materials and fluxes to be used for fusion welding of metallic structures or composite metal and concrete structures in construction works.

4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required under Article 11(5):

ITW Welding AB, Järntrådsvägen 2, 433 30 Partille, Sweden

5. Where applicable, name and contact address of the authorized representative whose mandate covers the tasks specified in Article 12(2):

N/A

6. System or systems of assessment and verification of constancy of performance of the construction product as set out in CPR, Annex V:

System 2+

7. In case of the declaration of performance concerning a construction product covered by a harmonized standard:

Notified body no.0035 – TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, D-51105 Köln, Germany - performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment and evaluation of factory production control and issued the certificate of conformity of the factory production control; Certificate no.:

0035-CPR-C948

8. In case of the declaration of performance concerning a construction product for which a European Technical Assessment has been issued:

Not applicable



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9. Declared performance

Chemical composition							
C	Si	Mn	P	S	Cr	Ni	Mo
0,04	1,2	1,0 - 4,0	0,03	0,025	19,0 - 22,0	24,0 - 27,0	4,0 - 7,0
Cu	Nb	N	Fe	V	Al	Ti	Others
1,0 - 2,0	-	0,25	-	*	-	-	-

Single values shown in the table means maximum values unless otherwise stated

*) listed essential characteristics have been determined on all-weld-metal test specimens in accordance with relevant EN classification standard(s). Performances obtained in production joints will vary because of differences in welding position, welding parameters, joint geometry, parent metal composition and dilution, etc. The user shall select, validate and properly execute the welding procedure that is appropriate for obtaining the declared performances in the specific use.

**) Safety Data Sheets available at www.elgawelding.com or contact your local sales office

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

Partille, 2021-11-02

Veronica Bertilsson
Quality Control Manager